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5010682

D3713-042
Job Sheet 166544



Part No: D3713-042

Job Qty: 1 ea

Part Name: Lid Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/11/17

Job Tracking No:

Due Date: 11/6/17

Created By: Mario Poulin

Type: Stock

Description:

Note: DWG D3715 REV A, D3713 REV B IPP Rev:A new issue 08-01-30 DD verified by:EC IPP Rev:B change to revB ecn 1145 08-03-19 DD verified by:EC IPP Rev:C add label DD 10.03.23 verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Due Date	Standard		Workcenter/Supplier	
				Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time
90	Start up Operation	1 Ea	11/3/17	0.00	0.00	Start up container	
100	Large Fab	1 pcs	11/3/17	0.00	8.33	Large Fab 8	
110	Large Fab	1 pcs	11/4/17	0.00	8.33	Large Fab 1	
120	QC	1 pcs	11/4/17	0.00	0.00	QC5	
130	QC	1 pcs	11/4/17	0.00	0.00	QC9	
140	Powdercoat	1 pcs	11/4/17	0.00	0.26	Powdercoat4	
150	QC	1 pcs	11/4/17	0.00	0.00	QC3	
160	HandFinish	1 pcs	11/6/17	0.00	1.79	HandFinish3	
170	QC	1 pcs	11/6/17	0.00	0.00	QC3	
180	Packaging	1 pcs	11/6/17	0.00	0.00	Packaging3	
190	QC21-SA	1 Ea	11/6/17	0.00	0.00	QC21	

Part Op 100 - 1- drill holes in both D3715-1 as per dwg D3715

Descriptions: 110 - 1- cut mesh as per dwg D3743

140 - START TIME: 8:40 FINISH TIME: 9:10. O.V.T. 320° N 135418

160 - 1-Apply Wing Walk on mesh as per Dwg D3713 and QSI 005 4.4 2 apply armor shield over label on lid only

clear M137170

O.P. 165. T.T. 17-11-21

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D2327-1	2	12	0	0
	D2329	1	8	0	0
	D2581-5005842	2	32	0	0
	D3749-1	3	16	0	0
	M304TS0.750W.065	31	0	0	0
110-Large Fab	M304EX0.75-16F	17	0	0	0
160-HandFinish	D2258-300 F157314	1	2	0	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : _____					